

为了改良，产品规格若有变更，恕不另行通知。为安全起见，使用之前，请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.

2025.9



SUPREME 舒普

— 助力时尚产业发展 —

**ENDLESS
INNOVATION
FOR GLOBAL FASHION
INDUSTRY PARTNERS**

New quality productivity
solutions with a global
perspective



舒普智能技术股份有限公司
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平包绷系列

Lockstitch, Overlock,
and Coverstitch

SUPREME

放眼全球 SUPREME 舒普 创新到底

Global Insight
Radical Innovation



放眼全球的新质生产力解决方案!

舒普是一家集智能缝制设备研发与产销、智慧工厂规划与实施、软件系统开发与应用等于一体的国家高新技术企业。自创立以来,公司秉承“放眼全球,创新到底”的精神和“诚恳 坚韧 创新 成就”的核心价值观,以市场为导向,以客户为中心,以创新为突破,始终致力于为时尚产业提供智能制造解决方案。

世界风云激荡,科技日新月异。舒普将紧抓制造业高质量发展、全面推进数字化改革、助力国家“双碳”目标等重大战略机遇,夯实“高端化、智能化、绿色化”的方向砥砺前行,助推新一代信息技术与先进制造技术的深度融合,持续成为具有全球竞争力的智能制造头部品牌!

New quality productivity solutions with a global perspective

SUPREME is a national high-tech enterprise integrating R&D, production and sales of intelligent sewing equipment, planning and implementation of intelligent factories, software system development and application. Since its establishment, SUPREME has been adhering to the spirit of "Global Insight, Radical Innovation" and "SINCERITY, TENACITY, INNOVATION, ACHIEVEMENT" core values; SUPREME is market-oriented, customer-centric, innovative and provides solution for fashion industry in intelligent manufacturing.

World is changing, technology is developing. SUPREME will seize the high-quality development of manufacturing industry, the comprehensive advancement of digital reform, help the national "dual carbon" goal and other major strategic opportunities, along the direction of "high-end, intelligent, green", boost the deep integration of the new generation of information technology and advanced manufacturing technology, strive for becoming a leading brand of intelligent manufacturing with global competitiveness!

诚恳 坚韧 创新 成就

Sincerity, Tenacity, Innovation, Achievement



先进的加工设备 雄厚的制造实力

建有研发机加工车间、机加工工厂、钣金加工工厂、喷涂工厂等，拥有马扎克加工中心、大型龙门加工中心、精密数控磨床、钣金激光切割设备、三坐标测量等 200 余台（套）先进加工设备，推行大数据精益生产管理，构建起完善的生产制造体系，实现全线产品的自研自造，有效提高了产品和解决方案的性价比和竞争力。

Advanced processing equipment and strong manufacturing strength

A complete production and manufacturing system, with R&D machining workshops, machining factories, sheet metal processing factories, spray painting factories, etc., equipped with over 200 advanced processing equipment such as Mazak machining centers, large gantry machining centers, precision CNC grinders, sheet metal laser cutting equipment, and three coordinate measurement. We promote big data lean production management and achieve self research and self manufacturing of all products, Effectively improving the cost-effectiveness and competitiveness of products and solutions.

马扎克加工中心
Mazak Units



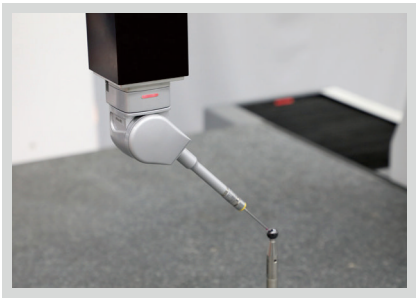
加工中心
Processing Center



数控加工中心
CNC machining center



大数据看板
Big data dashboard



三坐标测量仪
Coordinate Measuring Machine



激光切割机
Laser Cutting Machine



喷涂流水线
painting assembly line

使 命：

为全球时尚产业伙伴创新到底

Mission:

Endless innovation for global fashion industry partners

舒 普 精 神：

放眼全球, 创新到底

Supreme Spirit:

Global Insight, Radical Innovation

愿 景：

持续成为具有全球竞争力的智能制造头部品牌

Vision:

Strive for Becoming a leading brand of intelligent manufacturing with global competitiveness

经 营 哲 学：

创新为源, 利他而为

Business Philosophy:

Innovation as the source, act for the benefit of others

核心价值观：

诚恳 坚韧 创新 成就

Value:

Sincerity, Tenacity,Innovation, Achievement Orientation

经 营 宗 旨：

持续改善, 精益求精

Business Purpose:

Continuous Improvement, Pursue Excellence



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Pioneer of intelligent manufacturing for the future global fashion industries

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平缝机系列

Lockstitch Machine Series

SP-H4
SP-H6
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SP-842C/872C、SP-845C/SP-875C(简易直驱款/Simple Direct Drive Model)
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SP-842S/SP-872S、SP-845S/SP-875S(电脑步进款/Computer Stepper Model)

单针平缝机型号说明 / Model Description of Single Needle Lockstitch Sewing Machine

SP - H 6 - M □ - L / □

①
机型系列
Model Series

代号 Model Number	定义 Definition
4	直驱自动剪线 Direct-drive Automatic Thread Trimming
4D	直驱 Direct-drive
6	短款单步进-单刀 Short-style single stepper motor with single blade
6S	短款双步进-双刀 Short-style Dual-Stepper with Dual Blades
7	长款单步进-单刀 Long-type single stepper motor with single blade
7S	长款双步进-双刀 Long-type dual stepper motor with dual blades
7SE	长款单步进-双刀 Long-type single stepper with dual blades

②
适应范围
Applications

代号 Model Number	定义 Definition
M	中厚料 Medium-heavy weight fabric
H	厚料 Heavyweight fabric

③
旋梭配置
Hook Type

代号 Model Number	定义 Definition
	国产梭 (标配) Domestic shuttle (standard configuration)
N	进口梭 (选配) Imported shuttle (optional)

④
电控厂商
Electronic Control Manufacturer

代号 Model Number	定义 Definition
L	沪龙 (选配) Hulong (Optional)
Q	琦星 (选配) Qixing (Optional)

⑤
功能配置
Functions

代号 Model Number	定义 Definition
	机械膝靠 (选配) Mechanical knee lift (optional)
D	电子膝靠 (选配) Electronic knee lift (optional)
F	防鸟巢 (选配) Bird Nest Prevention (Optional)
T	电子拖轮 (暂定) Electronic Feed Wheel (Tentative)
W	物联网 (暂定) Internet of Things (Tentative)

SP:舒普公司 SUPREME

双针平缝机型号说明 /Model Description of Double-Needle Lockstitch Sewing Machine

SP - □ □ □ D - □ □ □ □

C: 国产梭 domestic shuttle; 无: 进口梭 None: imported shuttle

3: 薄料 / 中厚料 Thin material/medium thick material; 5: 厚料 thick material; 7: 极厚料 very thick material;

0: 微油 Micro

4: 倒缝、扫线、切线、停针 Reverse sewing,thread sweeping,thread trimming, Needle Stop;

5: 倒缝、扫线、切线、停针、抬压脚 Reverse sewing,thread sweeping,thread trimming, Needle Stop, Presser Foot Lift;

D: 电脑直驱 computer direct drive; C: 普通直驱 Ordinary direct drive

S: 双步进 Dual stepper; CY:简易直驱供油款 Simple direct drive oil supply model

2: 标准针杆 Standard needle bar; 5: 针杆分离 Needle bar separation

84: 标准旋梭 standard rotary hook; 87: 大旋梭 Large hook

SP: 舒普公司 SUPREME

规格 Specification:

SP-842C/SP-845C/SP-872C/SP-875C
SP-842D/SP-845D/SP-872D/SP-875D
SP-842S/SP-845S/SP-872S/SP-875S

SP-842C 双针直驱平缝机
SP-842C Double-Needle Direct Drive Lockstitch Sewing Machine
SP-845C 双针直驱角缝平缝机
SP-845C Double-Needle Direct Drive Split Needle Bar Lockstitch Sewing Machine
SP-872C 双针直驱大旋梭平缝机
SP-872C Double-Needle Direct-Drive Large-Hook Lockstitch Sewing Machine
SP-875C双针直驱大旋梭角缝平缝机
SP-875C Double-Needle Direct Drive Large Hook Split Needle Bar Lockstitch Sewing Machine

SP-842D 双针电脑直驱自动切线平缝机
SP-842D Double-Needle Computer Direct Drive Lockstitch Machine with Automatic Thread Trimmer
SP-845D 双针电脑直驱自动切线角缝平缝机
SP-845D Double-Needle Computer Direct Driver Split Needle Bar Lockstitch Sewing Machine with Automatic Trimmer
SP-872D 双针电脑直驱大旋梭自动切线平缝机
SP-872D Double-Needle Computer Direct Drive Big Hook Lockstitch Machine with Automatic Thread Trimmer
SP-875D 双针电脑直驱大旋梭自动切线角缝平缝机
SP-875D Double-Needle Computer Direct Driver Large Rotary Hook Split Needle Bar Lockstitch Sewing Machine with Automatic Trimmer

SP-842S 双针电脑步进直驱平缝机
SP-842S Double-Needle Computer Stepper Direct Drive Lockstitch Sewing Machine
SP-845S 双针电脑步进直驱角缝平缝机
SP-845S Double-Needle Computer Stepper Direct Drive Corner Sewing Lockstitch Machine
SP-872S 双针电脑步进直驱大旋梭平缝机
SP-872S Double-Needle Computer Stepper Direct Drive Large Hook Lockstitch Sewing Machine
SP-875S 双针电脑步进直驱大旋梭角缝平缝机
SP-875S Double-Needle Computer Stepper Direct Drive Large Hook Corner Sewing Lockstitch Machine

注：双针自动剪线款标配进口旋梭;直驱款为国产旋梭。
Note:The double-needle auto thread trimming model is equipped with imported shuttle hooks as standard, while the direct-drive model uses domestic shuttle hooks.

1

2

SP-H4

剪线直驱平缝机

Direct Drive Lockstitch Machine
with Trimmer

SP-H4D

直驱平缝机

Direct Drive Lockstitch Machine



SP-H6 series

电脑平缝机

Computerized Lockstitch Machine



适用范围:

主要用于薄料针织、内衣、衬衫、制服等,厚料用于各类运动服、牛仔服、时装、大衣、鞋帽、皮衣、箱包等。

Application

It is primarily used for thin materials such as knits, lingerie, shirts, and uniforms, while its heavy-duty applications include sportswear, denim, fashion garments, overcoats, footwear & headwear, leather clothing and luggage.

性能优势:

- 采用通轴电机,电机扭矩提升20%,薄料起缝速度快,厚料过梗有力不断针。
- 操作界面更简洁,操作更简单,一键直达。
- 经济实惠,可选择自动剪线款,配圆刀剪线机构,剪线更稳。

Advantages

- Featuring a through-shaft motor that increases torque by 20%, delivering rapid stitching start on thin fabrics and powerful penetration through thick seams without needle breakage.
- The streamlined interface simplifies operation with one-touch direct access functions.
- Cost-effective options include an automatic thread trimming model equipped with rotary blade mechanism for superior cutting stability.



适用范围:

主要用于薄料针织、内衣、衬衫、制服等,厚料用于各类运动服、牛仔服、时装、大衣、鞋帽、皮衣、箱包等。

Application

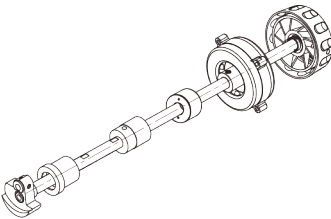
It is primarily used for thin materials such as knits, lingerie, shirts, and uniforms, while its heavy-duty applications include sportswear, denim, fashion garments, overcoats, footwear & headwear, leather clothing and luggage.

性能优势:

- 采用通轴电机,电机扭矩提升20%,薄料起缝速度快,厚料过梗有力不断针。
- 步进电机控制针距,精度0.1mm,可根据工厂需要:锁定针距调节功能,避免误调节。

Advantages

- Featuring a through-shaft motor with 20% increased torque, enabling rapid stitching initiation on thin fabrics and powerful penetration through thick seams without needle breakage.
- Stepper motor controls stitch length with 0.1mm precision, offering factory-customizable stitch length locking function to prevent accidental adjustments.



通轴电机
Through-shaft motor



针距精准
Precise stitch length



规格 Specification

型号 Model	用途 Application	机针 Needle	针距 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-H4-MC	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	630X240X450(mm)	30/35(kg)
SP-H4-HC	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	630X240X450(mm)	30/35(kg)
SP-H4D-MC	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	630X240X450(mm)	30/35(kg)
SP-H4D-HC	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	630X240X450(mm)	30/35(kg)

注: H4为自动剪线款; H4D为直驱款; 5mm针距, 可选配7mm。
Note: H4 model features automatic thread trimming; H4D is direct-drive; 5mm stitch length, configurable to 7mm.

规格 Specification

型号 Model	用途 Application	机针 Needle	针距 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-H6-M-L	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	690X290X560(mm)	37/43(kg)
SP-H6-M-Q	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	690X290X560(mm)	37/43(kg)
SP-H6-H-L	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	690X290X560(mm)	37/43(kg)
SP-H6-H-Q	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	690X290X560(mm)	37/43(kg)
SP-H6-MN-L	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	690X290X560(mm)	37/43(kg)
SP-H6-MN-Q	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	690X290X560(mm)	37/43(kg)
SP-H6-HN-L	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	690X290X560(mm)	37/43(kg)
SP-H6-HN-Q	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	690X290X560(mm)	37/43(kg)

SP-H6S series

电脑平缝机(双步进-双刀)
Computerized Long-Bed Lockstitch Machine
(Dual Stepper Motor-Dual Cutter)



适用范围/Application:

主要应用于薄料针织、内衣、衬衫、制服等,厚料用于各类运动服、牛仔服、时装、大衣、鞋帽、皮衣、箱包等。

性能优势:

- **双刀剪线机构:**线迹美观线头短,不用剪线头,缝纫结束线头在3.0mm内。
- **内置计件功能:**自动统计产量,生产管理更轻松。
- **进口精工旋梭:**稳定耐用,线迹完美。
- **DLC镀膜针杆:**超级耐磨,杜绝油污,维护更省心。
- **电子夹线器:**自动紧线/松线,线迹整齐美观。
- **高转速:**> 5000 SPM,动力强劲。
- **压脚抬起的高度:**1-13mm 可调,灵活应对不同厚料。
- **针距7mm**可以选配,满足特种工艺需求。



语音导航,一键还原,通轴传动,大风量手轮。
Voice guidance, one-touch reset, through-shaft drive, high-airflow handwheel.

规格 Specification

型号 Model	用途 Application	机针 Needle	针距 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-H6S-M-L	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	690X290X560(mm)	37/43(kg)

Application

It is primarily used for thin materials such as knits, lingerie, shirts, and uniforms, while its heavy-duty applications include sportswear, denim, fashion garments, overcoats, footwear & headwear, leather clothing and luggage.

Advantages

- **Dual-blade thread trimming mechanism:** delivers neat stitches with short thread ends, eliminating manual trimming. Post-sewing thread length remains within 3.0mm.
- **Built-in Piece Counter:** automatically tracks production output for effortless management.
- **Imported Precision Hook:** ensures durability and flawless stitching.
- **DLC-Coated Needle Bar:** extreme wear resistance, eliminates oil stains, reduces maintenance.
- **Electronic Thread Tensioner:** auto tightens/loosens thread for neat and consistent stitches.
- **High Speed:** >5000 SPM, powerful performance.
- **Height of presser foot lift:** 1-13mm adjustable height handles fabrics of varying thickness.
- **A stitch length of 7mm is available as an optional configuration, meets special craft requirements.**



密封油盘,杜绝漏油。洁净缝制,品质无忧。
A sealed oil pan prevents leaks, ensuring clean sewing and worry-free quality.

SP-H7 series

电脑平缝机
Computerized Lockstitch Machine



腔体长度:305mm,超大操作空间,西服、棉服、羽绒服及小模板等缝制面料都能轻松顺畅。
Cavity length: 305mm. The extra-large working space ensures smooth and effortless sewing of suits, cotton garments, down jackets, and small template materials.

适用范围

主要应用于薄料针织、内衣、衬衫、制服等,厚料用于各类运动服、牛仔服、时装、大衣、鞋帽、皮衣、箱包等。

性能优势:

- 全新的外观设计,简洁而不失美感,给人一种舒适的感觉。
- 语音导航,一键还原,通轴传动,大风量手轮。
- **内置计件功能:**自动统计产量,生产管理更轻松。
- **进口精工旋梭:**稳定耐用,线迹完美。
- **DLC镀膜针杆:**超级耐磨,杜绝油污,维护更省心。
- **电子夹线器:**自动紧线/松线,线迹整齐美观。
- **密封油盘,无油无虑:**采用全密封油盘设计,整个底部杜绝漏油的可能,完美实现了清洁缝制,品质更有保障。



Application

It is primarily used for thin materials such as knits, lingerie, shirts, and uniforms, while its heavy-duty applications include sportswear, denim, fashion garments, overcoats, footwear & headwear, leather clothing and luggage.

Advantages

- The brand-new exterior design is simple yet aesthetically pleasing, offering a comfortable and visually satisfying experience.
- Voice guidance, one-touch reset, through-shaft drive, high-airflow handwheel.
- **Built-in Piece Counter:** automatically tracks production output for effortless management.
- **Imported Precision Hook:** ensures durability and flawless stitching.
- **DLC-Coated Needle Bar:** extreme wear resistance, eliminates oil stains, reduces maintenance.
- **Electronic Thread Tensioner:** auto tightens/loosens thread for neat and consistent stitches.
- **Sealed oil Pan, Worry-Free Operation:** the fully sealed oil pan design eliminates any possibility of leakage from the bottom, ensuring perfectly clean stitching and enhanced product reliability.

规格 Specification

型号 Model	用途 Application	机针 Needle	针距 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-H7-M-L	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7-M-Q	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7-H-L	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7-H-Q	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7-MN-L	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7-MN-Q	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7-HN-L	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7-HN-Q	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7-M-LD	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7-M-QD	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7-H-LD	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7-H-QD	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7-MN-LD	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7-MN-QD	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7-HN-LD	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7-HN-QD	厚料Heavyweight	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)

SP-H7S series

电脑平缝机(长款双步进-双刀)
Computerized Long-Bed Lockstitch Machine
(Long Style Dual Stepper-Double Blade)

SP-H7SE(长款单步进-双刀)
(Long Style Single Stepper-Double Blade)



≥300x120超大操作空间, 可轻松缝制各种衣料以及裁片、羽绒服、棉服、西服、模板、工艺用品等。
A generous ≥300x120mm work area enables effortless handling of various fabrics, garment sections, down jackets, padded coats,suits, template sewing, and craft products.

适用范围

主要应用于薄料针织、内衣、衬衫、制服等,厚料用于各类运动服、牛仔服、时装、大衣、鞋帽、皮衣、箱包等。

性能优势:

- **双刀剪线机构:**线迹美观线头短,不用剪线头,缝绉结束线头在3.0mm内。
- **内置计件功能:**自动统计产量,生产管理更轻松。
- **进口精工旋梭:**稳定耐用,线迹完美。
- **DLC镀膜针杆:**超级耐磨,杜绝油污,维护更省心。
- **电子夹线器:**自动紧线/松线,线迹整齐美观。
- **高转速:**> 5000 SPM, 动力强劲。
- 压脚抬起的高度: 1-13mm 可调, 灵活应对不同厚料。
- 针距7mm可以选配, 满足特种工艺需求。



规格 Specification

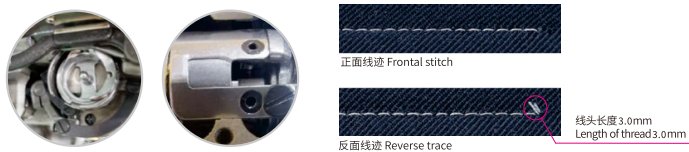
型号 Model	用途 Application	机针 Needle	针距 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-H7S-M-LD	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7S-H-LD	厚料 Heavyweight Fabrics	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7S-MN-LD	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7S-HN-LD	厚料Heavyweight Fabrics	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7S-HN-Q	厚料Heavyweight Fabrics	DPX5 18-21#	5mm	5-13mm	4000spm	730X310X610(mm)	42/50(kg)
SP-H7S-M-LD	薄料Lightweight	DBX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)
SP-H7SE-MN-LD	薄料Lightweight	DPX1 11-18#	5mm	5-13mm	5000spm	730X310X610(mm)	42/50(kg)

Application

It is primarily used for thin materials such as knits, lingerie, shirts, and uniforms, while its heavy-duty applications include sportswear, denim, fashion garments, overcoats, footwear & headwear, leather clothing and luggage.

Advantages

- **Dual-blade thread trimming mechanism:** delivers neat stitches with short thread ends, eliminating manual trimming. Post-sewing thread length remains within 3.0mm.
- **Built-in Piece Counter:** automatically tracks production output for effortless management.
- **Imported Precision Hook:** ensures durability and flawless stitching.
- **DLC-Coated Needle Bar:** extreme wear resistance, eliminates oil stains, reduces maintenance.
- **Electronic Thread Tensioner:** auto tightens/loosens thread for neat and consistent stitches.
- **High Speed:** >5000 SPM, powerful performance.
- **Height of presser foot lift:** 1-13mm adjustable height handles fabrics of varying thickness.
- **A stitch length of 7mm is available as an optional configuration, meets special craft requirements.**



SP-842D/872D series

双针电脑直驱平缝机
Double-Needle Computerized Direct-Drive
Lockstitch Machine



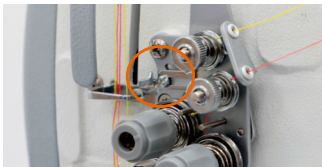
电脑直驱款 SP-842D/SP-872D 标配自动剪线、自动倒回缝、自动扫线功能;
Computerized direct drive models SP-842D/SP-872D come standard with automatic thread trimming, automatic reverse sewing, and automatic thread cleaning functions.
简易直驱款(Simple Direct-Drive Model): SP-842C/SP-872C

适用范围

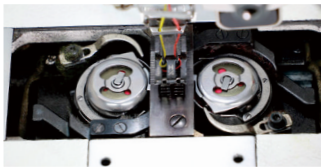
适应于衬衣、休闲装、夹克衬衫、牛仔装、羽绒服等, 风衣的下摆、棉衣的袋盖、帐篷及汽车内饰等。

性能优势:

- 电脑双针缝绉机采用计算机控制系统、交流伺服电机直驱, 具有自动调速、停针位、剪线、计针数、倒顺缝、加固缝等功能。
- 驱动轴采用 750W 交流伺服电机直驱形式
- 针杆和挑线杆采用微油或油脂润滑
- 具有自动剪线功能、自动扫线功能、自动倒缝功能
- 机头内部上下轴传动采用同步带机构形式



通过调节挑线杆的线量, 对应从薄料到厚料的缝制。通过最佳的设定, 可以对应各种面料。By adjusting the thread tension of the thread take-up lever, you can achieve stitching results that correspond to various fabric thicknesses, from thin to medium-weight fabrics. By finding the optimal settings, the sewing machine can adapt to different fabric types effectively.



双直刀剪线机构反应速度快, 在更换针位时方便剪线调整, 使用粗线时效果特别明显。The dual-direct-knife thread trimming mechanism offers a fast response speed, making it convenient for adjusting thread trimming when changing needle positions. It is particularly effective when working with thicker thread.

规格 Specification

型号 Model	用途 Application	机针 Needle	功能 Function	大旋梭 Large Hook	针迹长度 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-842D-403	薄料 Lightweight	DPX5 11-16#	直缝 Straight Seam		4	7-13mm	3000spm	720X310X670(mm)	49/59(kg)
SP-842D-405	厚料 Heavyweight	DPX5 14-22#	直缝 Straight Seam		5	7-13mm	3000spm	720X310X670(mm)	49/59(kg)
SP-872D-403	薄料 Lightweight	DPX5 11-16#	直缝 Straight Seam	✓	7	7-13mm	3000spm	720X310X670(mm)	49/59(kg)
SP-872D-405	厚料 Heavyweight	DPX5 14-22#	直缝 Straight Seam	✓	7	7-13mm	3000spm	720X310X670(mm)	49/59(kg)

Application

It is suitable for shirt, casual wear, jacket lining, denim, down jacket, etc. The hem of windbreaker, pocket flap of cotton coat, tent and car interior, etc.

Advantages

- The computered double-needle machine shall adopt computer control system, AC servo motor direct drive, and have the functions of automatic speed regulation, needle stop position, thread trimming, stitching counting, reverse sewing, reinforcement sewing, etc.
- The drive shaft adopts the form of 850W AC servo motor direct drive.
- Needle bar and take-up lever are lubricated with micro oil or grease.
- With automatic thread trimming, automatic thread sweeping, automatic reverse sewing function.
- The transmission of the upper and lower shafts inside the machine head adopts the synchronous belt mechanism.



通过在操作盘上简单的数字设定, 可以调整缝纫速度、设定上下停针位, 计算已缝制的针数作为生产计数器使用等各项功能。You can select different decorative stitch patterns according to the sewing process requirements. Additionally, you have the option to customize and create your own desired stitch patterns. This allows you to sew with stylish and aesthetically pleasing stitch lines, adding an attractive element to your sewing projects.



小油箱密封, 避免粉尘线毛进入机腔内, 清洁耐久, 便捷搬移, 不撒油; The small oil reservoir is sealed to prevent the entry of dust, lint, or debris into the machine chamber. This design ensures cleanliness and durability, making it convenient for transportation without any oil spills.

SP-845D/875D series

双针电脑直驱角缝平缝机

Computerized Double-Needle Direct Drive Split Needle Bar Lockstitch Machine



电脑直驱款 SP-845D/SP-875D 标配自动剪线、自动倒回缝、自动扫线功能；
Computered direct drive models SP-845D/SP-875D come standard with automatic thread trimming, automatic reverse sewing, and automatic thread cleaning functions.
简易直驱款(Simple Direct-Drive Model): SP-845C/SP-875C

适用范围

适用于衬衣、休闲装、夹克衫、牛仔装、羽绒服等，风衣的下摆、棉衣的袋盖、帐篷及汽车内饰等需要双线锁式线迹缝纫。

性能优势：

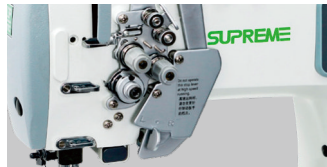
- 电脑双针缝纫机采用计算机控制系统、交流伺服电机直驱，具有自动调速、停针位、剪线、计针数、倒顺缝、加固缝等功能。
- 驱动轴采用 750W 交流伺服电机直驱形式
- 针杆和挑线杆采用微油或油脂润滑
- 具有自动剪线功能、自动扫线功能、自动倒缝功能
- 机头内部上下轴传动采用同步带机构形式

Application

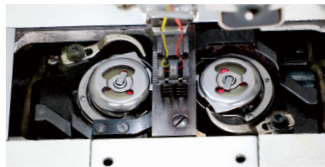
It is suitable for shirt, casual wear, jacket lining, denim, down jacket, etc. The hem of windbreaker, pocket flap of cotton coat, tent and car interior, etc.

Advantages

- The computered double-needle machine shall adopt computer control system, AC servo motor direct drive , and have the functions of automatic speed regulation, needle stop position, thread trimming, stitching counting , reverse sewing, reinforcement sewing, etc.
- The drive shaft adopts the form of 850W AC servo motor direct drive.
- Needle bar and take-up lever are lubricated with micro oil or grease.
- With automatic thread trimming, automatic thread sweeping, automatic reverse sewing function.
- The transmission of the upper and lower shafts inside the machine head adopts the synchronous belt mechanism.



角缝双针机设有停住其中一根针杆运行的装置，能实现转角缝。
The corner sewing double needle machine is provided with a device to stop the operation of one of the needle bar, which can realize the corner sewing.



双直刀剪线机构反应速度快，在更换针位时方便剪线调整，使用粗线时效果特别明显。
The dual-direct-knife thread trimming mechanism offers a fast response speed,making it convenient for adjusting thread trimming when changing needle positions.It is particularly effective when working with thicker thread.



通过在操作盘上简单的数字设定，可以调整缝纫速度、设定上下停针位，计算已缝制的针数作为生产计数器使用等各项功能。
You can select different decorative stitch patterns according to the sewing process requirements. Additionally, you have the option to customize and create your own desired stitch patterns. This allows you to sew with stylish and aesthetically pleasing stitch lines, adding an attractive element to your sewing projects.



小油盒密封，避免粉尘线毛进入机腔内，清洁耐久，便捷搬移，不撒油；
The small oil reservoir is sealed to prevent the entry of dust, lint, or debris into the machine chamber. This design ensures cleanliness and durability, making it convenient for transportation without any oil spills.

规格 Specification

型号 Model	用途 Application	机针 Needle	功能 Function	大旋梭 Large Hook	针迹长度 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-845D-403	薄料 Lightweight	DPX5 11-16#	角缝 Corner Seam		5	7-13mm	3000spm	720X310X670(mm)	49/59(kg)
SP-845D-405	厚料 Heavyweight	DPX5 14-22#	角缝 Corner Seam		5	7-13mm	3000spm	720X310X670(mm)	49/59(kg)
SP-875D-403	薄料 Lightweight	DPX5 11-16#	角缝 Corner Seam	√	7	7-13mm	3000spm	720X310X670(mm)	49/59(kg)
SP-875D-405	厚料 Heavyweight	DPX5 14-22#	角缝 Corner Seam	√	7	7-13mm	3000spm	720X310X670(mm)	49/59(kg)

SP-845C/875C series

双针直驱角缝平缝机

Double-Needle Direct-Drive Corner Sewing Lockstitch Machine



简易直驱款(Simple direct drive):SP-842C/SP-872C、SP-845C/SP-875C

适用范围:

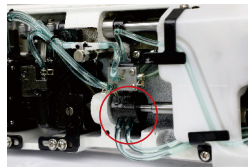
主要用于薄料针织、内衣、衬衫、制服等，厚料用于各类运动服、牛仔服、时装、大衣、鞋帽、皮衣、箱包等。

Application

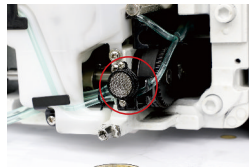
It is primarily used for thin materials such as knits, lingerie, shirts, and uniforms, while its heavy-duty applications include sportswear, denim, fashion garments, overcoats, footwear & headwear, leather clothing and luggage.

Advantages

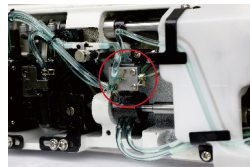
- **柱塞油泵**
高压、高效率、流量调节精准，能在高压工况下稳定循环输送润滑油，更高效润滑齿轮和旋梭，增强齿轮和旋梭使用寿命，从而降低机器的噪音。
- **过滤器**
精准分离杂质、保护下游设备、维持介质洁净度，通过特定过滤介质拦截润滑油中的固体颗粒、污染物等，确保供油系统或各活动零部件更安全运作。
- **分离调节器**
集成“分离”与“调节”双功能，实现介质精准分流与参数稳定控制，在流体系统中同时完成介质分离和压力/流量调节，简化系统结构并提升运行稳定性。
- **Plunger Oil Pump:**
High pressure, high efficiency, and precise flow regulation enable stable circulation and delivery of lubricating oil under high pressure condition. It effectively lubricates gears and hooks, extends their service life, and reduces machine noise.
- **Filter:**
Accurately separates impurities, protects downstream equipment, and maintains medium cleanliness. It uses specific filtering media to trap solid particles and contaminants in the lubricating oil, ensuring safer operation of the oil supply system and moving components.
- **Separator Regulator:**
Integrates dual functions of "separation" and "regulation" to achieve precise medium diversion and stable parameter control. It simultaneously performs medium separation and pressure/flow regulation in fluid system, simplifying system structure and improving operational stability.



柱塞油泵



过滤器



分离调节器

规格 Specification

型号 Model	用途 Application	机针 Needle	功能 Function	大旋梭 Large Hook	针迹长度 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-842C-003C	薄料 Lightweight	DPX5 11-16#	直缝Straight Seam		4	7-13mm	3000spm	720X310X670(mm)	45/55(kg)
SP-842C-005C	厚料 Heavyweight	DPX5 14-22#	直缝Straight Seam		5	7-13mm	3000spm	720X310X670(mm)	45/55(kg)
SP-845C-003C	薄料 Lightweight	DPX5 11-16#	角缝 Corner Seam		5	7-13mm	3000spm	720X310X670(mm)	45/55(kg)
SP-845C-005C	厚料 Heavyweight	DPX5 14-22#	角缝 Corner Seam		5	7-13mm	3000spm	720X310X670(mm)	45/55(kg)
SP-872C-003C	薄料 Lightweight	DPX5 11-16#	直缝Straight Seam	√	7	7-13mm	3000spm	720X310X670(mm)	45/55(kg)
SP-872C-005C	厚料 Heavyweight	DPX5 14-22#	直缝Straight Seam	√	7	7-13mm	3000spm	720X310X670(mm)	45/55(kg)
SP-875C-003C	薄料 Lightweight	DPX5 11-16#	角缝 Corner Seam	√	7	7-13mm	3000spm	720X310X670(mm)	45/55(kg)
SP-875C-005C	厚料 Heavyweight	DPX5 14-22#	角缝 Corner Seam	√	7	7-13mm	3000spm	720X310X670(mm)	45/55(kg)

可选配循环供油配置，更高效润滑齿轮和旋梭，增强齿轮与旋梭寿命，从而降低机器的噪音(如帐篷，被套等产品的优选设备)。
Optional circulating oil configuration for more efficient lubrication of gears and hooks, enhancing the longevity of gears and hooks, thereby reducing machine noise (preferred equipment for products such as tents, quilt covers, etc.).

SP-845S/875S series

双针双步进自动转角平缝机
Automatic Double-Needle, Dual-Stepper Motor
Corner Sewing Lockstitch Machine



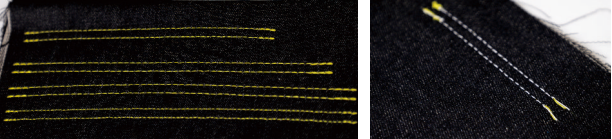
电脑步进款(Computerized Stepper Model):SP-842S/SP-872S、SP-845S/SP-875S

适用范围:

适用于衬衫、牛仔、夹克、帐篷等各类服装或户外用品的加工。

性能优势:

- 步进电机控制倒缝跟针距, 实现缝制多样化、针距控制更精准、实现前后锁针、重针率高、加密缝短线头、倒缝静音等等。
- 步进电机控制剪线跟抬压脚, 实现剪线噪音减小, 剪线更稳定, 剪线可调性更广泛, 实现 抬压脚下放声音更轻, 电子膝靠等等。
- 电磁铁控制转角功能, 操作更方便, 自动补针优化线迹, 拐角处理效率大幅提升。
- 电磁铁控制电子夹线功能, 显著减少起始缝绉时的鸟巢现象, 保障线迹稳定整洁。
- 电磁铁控制松线功能, 松线反应灵敏, 松线量可快速精确调节。



Application

Ideal for manufacturing various garments and outdoor products including shirt, denim wear, jacket, tent, and related items.

Advantages

- Stepper motor controls backtacking and stitch length, enabling diverse stitching patterns, more precise stitch length control, secure front/back locking stitches, high backtacking consistency, shortened densified sewing thread ends,and silent reverse sewing.
- Stepper motor controls thread trimming and presser foot lifting, resulting in reduced trimming noise, more stable cutting, wider trim timing adjust-ability, quieter presser foot lowering, and electronic knee lift support.
- The electromagnet-controlled cornering function simplifies operation, automatically compensating stitches to optimize seam quality and sig-nificantly improve cornering efficiency.
- The electromagnet-controlled electronic tensioning significantly reduces bird nesting at the start of seams, ensuring stable and neat stitches.
- The electromagnet-controlled thread loosen function offers responsive operation, allowing quick and precise adjustment of the thread release amount.

规格 Specification

型号 Model	用途 Application	机针 Needle	功能 Function	大旋梭 Large Hook	针迹长度 Stitch Length	压脚高度 Lift Height	最高转速 Maximum speed	体积 Volume	重量 Net weight/Gross weight
SP-842S-503	薄料 Lightweight	DPX5 11-16#	直缝Straight Seam		4	7-13mm	3000spm	720X310X670(mm)	54/ 64(kg)
SP-842S-505	厚料 Heavyweight	DPX5 14-22#	直缝Straight Seam		5	7-13mm	3000spm	720X310X670(mm)	54/ 64(kg)
SP-845S-503	薄料 Lightweight	DPX5 11-16#	角缝 Corner Seam		5	7-13mm	3000spm	720X310X670(mm)	54/ 64(kg)
SP-845S-505	厚料 Heavyweight	DPX5 14-22#	角缝 Corner Seam		5	7-13mm	3000spm	720X310X670(mm)	54/ 64(kg)
SP-872S-503	薄料 Lightweight	DPX5 11-16#	直缝Straight Seam	✓	7	7-13mm	3000spm	720X310X670(mm)	54/64(kg)
SP-872S-505	厚料 Heavyweight	DPX5 14-22#	直缝Straight Seam	✓	7	7-13mm	3000spm	720X310X670(mm)	54/ 64(kg)
SP-875S-503	薄料 Lightweight	DPX5 11-16#	角缝 Corner Seam	✓	7	7-13mm	3000spm	720X310X670(mm)	54/ 64(kg)
SP-875S-505	厚料 Heavyweight	DPX5 14-22#	角缝 Corner Seam	✓	7	7-13mm	3000spm	720X310X670(mm)	54/64(kg)

包缝机系列

Overlock Series

SP-S3 series
SP-S5 series
SP-S5F series
SP-S5T series
SP-P5 series
SP-P5T series

机种型号说明: Description of machine model

S5 — 3 — H 0 3 / 2 3 3 — 2X4 / AT

机种系列	Model series
S3	直驱包缝机 Direct drive overlock machine
S3T	上下差动送布单直驱包缝机 Top and bottom differential feeding single direct drive overlock machine
S5	智能超高速电脑包缝机 Intelligent Ultra high speed computer overlock machine
S5F	电脑超高速步进包缝机 Intelligent ultra high speed stepper overlock machine
S5T	上下差动送布智能超高速电脑包缝机 Top and bottom differential feeding intelligent ultra high speed overlock machine
P5	小嘴超高速电脑包缝机 Small mouth high-speed computerized overlock machine
P5T	上下差动小嘴电脑包缝机 Top and bottomdifferential small mouth computer overlock machine

辅助	Auxiliary
H	厚料 Heavy duty
A	牛仔 Denim

用途	Purpose
0	一般 Plain seaming
3	卷边缝 Rolling
4	缝褶用 Pleating
5	入带缝 Attaching tape
8	倒回缝 Reverse stitch

车缝布料	Sewn fabric
1	轻薄料 Ultra-light weight
2	薄料 Lightweight
3	中厚料 Medium-weight
4	厚料 Heavy weight

线迹形式	Stitch type
3	504
4	514
5	516
6	644 (514+401)

辅助	Auxiliary
F	电机抬压脚和剪线 (S5T 机型) Motor presser foot lifter and thread trimmer (S5T model)
R2	密拷 Mock safty stitch

送齿齿距	Feed tooth pitch
2	1.25mm
3	1.6mm
4	2.0mm
5	2.5mm

送齿列数	Number of teeth feed trains
2	2 条 /2 列 (标准 standard)
3	3 条 /3 列 (标准 Standard)
4	4 条 /4 列 (标准 Standard)

上勾针线迹容量	Upper crochet stitch capacity
2	5x5 一般 common
3	6x6 较厚料 Medium-Heavyweight
4	7x7 厚料 Heavy weight

多功能辅助装置	Multi function auxiliary device
KS	横向吸入式空线环剪切装置 Transverse suction air ring trimmer device
KH	下方吸入式空线环剪切装置 Lower suction air ring trimmer device
AT	空线环剪切装置气动 Pneumatic thread loop cutter
ATD	空线环剪切装置电动 Electric thread loop cutter
BK	倒回缝 (包线头) Reverse stitch (Wrapping wire head)
GA	折景装置 Gathering
GAL	荷叶边 Flounce
ATD-1	电动单抬压脚 Electric single lift presser foot
AT-1	气动单抬压脚 Pneumatic single lift presser foot
ATD-2	电动单剪线 Electric single trimmer
AT-2	气动单剪线 Pneumatic single trimmer
RF1	简易式撑开轮装置 Simple spreader wheel device
RFP	气动式撑开轮装置 Pneumatic spreader wheel device
MDK	步进送橡筋带装置 Stepper Elastic Band Feeding Device
MD	电子式送带装置带切带缝 Electronic tape feeder with tape cutting function
RFK	拉腰上领装置 Waistband & Collar Attaching Unit
RF2	拉腰上领装置 Waistband & Collar Attaching Unit
PS	拉筒包边缝 Loop Turning and Edge Covering Stitching

针迹宽度	Stitch width
0x4	单针, 包边宽 Single needle, wide binding(4mm)
2x4	针宽 Needle width(2mm), 包边宽 binding width(4mm)
3x4	针宽 Needle width(3mm), 包边宽 binding width(4mm)
3x5	针宽 Needle width(3mm), 包边宽 binding width(5mm)
5x5	针宽 Needle width(5mm), 包边宽 binding width(5mm)
5x6	针宽 Needle width(5mm), 包边宽 binding width(6mm)

SP-S3 series

直驱包缝机

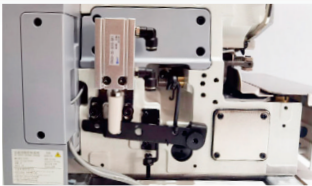
Direct Drive Overlock Machine



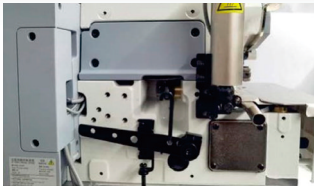
超大按键触控，面板操作简单。
Large key touch panel, simple panel operation.



根据实际需求选择电动抬压脚配置 (ATD-1)
Customers can select the electric presser foot configuration according to actual requirements.



根据实际需求选择气动抬压脚配置 (AT-1)
Customers can select the pneumatic presser foot configuration according to actual requirements.



根据实际需求选择电动剪线配置 (ATD-2)
Customers can choose the electric trimmer configuration according to the actual demand.



根据实际需求选择气动剪线配置 (AT-2)
Customers can choose the pneumatic trimmer configuration according to the actual demand.

规格型号：Specifications

机型 Model	用途 Purpose	机针 Needle	针数 Number of stitches	线数 Number of lines	针间距 Needle spacing	针迹宽度 Stitch width	针迹长度 Stitch length	差动比 Differential ratio	压脚高度 Presser foot height	最高转速 Maximum speed	体积 Volume	可搭配辅助装备 Matching accessories
S3-3-03/333	基本缝 Plain seaming	11#	1	3	/	4 -	0.8-4.2	0.7-2.0	5	7000	525×365×510	AT-1,ATD-1 ATD-2,AT-2
S3-3-32R2/223L-15	密拷 Mock safty stitch	11#	1	3	/	- -	0.8-4.2	0.7-2.0	5	7000	525×365×510	
S3-3-32R2/223-02/GAL	荷叶边 Flounce	11#	1	3	/	2 -	0.8~3.6	0.7~2.0	5	7000	525×365×510	
S3-4-03/333	基本缝 Plain seaming	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
	基本缝 Plain seaming	11#	2	4	2	5 7	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S3-4-03/333-24/KS	侧吸 Side Suction	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	6	7000	525X365X510	
S3-4-H04/433	厚料 Heavy weight	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S3-4-H04/445	厚毛衣 Thick sweater	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S3-4-53/333	入带缝 Attaching tape	11#	2	4	2	4 6	0.8-4.0	0.7-2.0	5.5	7000	525×365×510	
S3-4-83/323-24/BK	包线头 Wrapping wire head	11#	2	4	2	4 6	0.8~4.2	0.7~2.0	5	7000	525×365×510	
S3-4-43/333-24/GA	折景缝 Gathering	11#	2	4	2	4 6	0.8~4.2	0.7~2.0	5	7000	525×365×510	
S3-4-H54/433	厚入带缝 Heavyweight tape attaching	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S3-4-53/333/PS	毛巾机 Towel making machine	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S3-4-54/433/PS	包边机厚 Heavyweight edge wrapping machine	16#	2	4	2.6	2.6 5.2	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S3-5-03/333	基本缝 3×4Plain seaming	14#	2	5	3	4 7	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
	基本缝 3×5Plain seaming	14#	2	5	3	4 8	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
	基本缝 5×5Plain seaming	14#	2	5	5	4 10	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S3-5-A04/435	牛仔缝 5×5Denim	18#	2	5	5	5 10	0.8-4.6	0.7-2.0	7	6000	525×365×510	
	牛仔缝 5×6Denim	18#	2	5	5	6 11	0.8-4.6	0.7-2.0	7	6000	525×365×510	
S3-5-53/333-35/PS	口袋包边缝 Pocket edge seam	14#	2	5	3	4 8	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S3-5-53/333-50/TA	包兜机 Pocket bag overlock	14#	2	4	5	- -	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S3-5-42/233-34/GA	折景缝 Gathering	14#	2	5	3	5 8	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S3-6-03/333	基本缝 Plain seaming	11#	3	6	3×2	4 9	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
	基本缝 Plain seaming	11#	3	6	5×2	4 11	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S3-6-A04/435	牛仔缝 Denim	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510	
S3-6-HA04/435	牛仔缝厚 Denim seam thick	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510	
S3-6-53/333-324/PS	包边机 Edge wrapping machine	11#	3	6	3×2	4 9	0.8-4.6	0.7-2.0	5.5	7000	525×365×510	
S3-6-A54/435-534/PS	包边机牛仔 Edge wrapping machine denim	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510	
S3-6-HA54/435-534/PS	包边机牛仔厚 Edge wrapping machine denim think	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510	

KS 横向吸入式空线环剪切装置，AT 空线环剪切装置气动，气动款标配前后气吸装置，整机体积 :525X365X630(mm) 整机重量 :32/43(kg)

SP-S5 series

智能超高速电脑包缝机

Intelligent Ultra High Speed Computer Overlock Machine



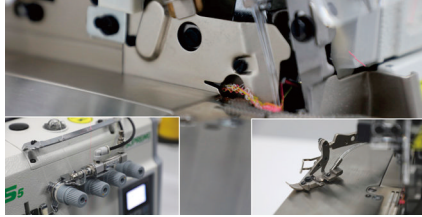
实现多项技术革新
低噪音，高速，线迹美观，油量可控的清洁缝绉。
Achieve multiple technological innovations
Low noise, high speed, beautiful stitch, clean sewing with controllable oil volume.



LED 灯五段亮度调节及白光、暖光、白暖双色光可选择，可以减缓操作人员长时间带来的眼部疲劳。
The brightness of LED light has 5 degree to adjust,also has white light/warm light/white warm bicolor light to choose, which can reduce the eye fatigue of operator after long time sewing.



薄中厚三档可视化调整，适应布料更宽广，厚薄通吃。
The visual adjustment of three levels(thin,medium,thick) is adapting to wider cloth types, thick and thin.



吸风侧吸剪线、针线松线和压脚吹气装置搭配将缝绉结束后的线头控制在5mm 以内，免去二次剪线的烦恼。
Side suction thread trimming,the needle thread loosening device and the thread head can be controlled within 5mm eliminate recutting hassle.

规格型号：Specifications

机型 Model	用途 Purpose	机针 Needle	针数 Number of stitches	线数 Number of lines	针间距 Needle spacing	针迹宽度 Stitch width	针迹长度 Stitch length	差动比 Differential ratio	压脚高度 Presser foot height	最高转速 Maximum speed	体积 Volume	可搭配辅助装备 Matching accessories
S5-3-03/333	基本缝 Plain seaming	11#	1	3	/	4 -	0.8-4.2	0.7-2.0	5	7000	525×365×510	AT,ATD,KS,KH
S5-3-32R2/223L-15	密拷 Mock safty stitch	11#	1	3	/	1.5 -	0.8-3.6	0.7-2.0	5	7000	525×365×510	
S5-4-03/333	基本缝 Plain seaming	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
	基本缝 Plain seaming	11#	2	4	2	4 7	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S5-4-03/333-24/AT/MDK	步进缝带带缝 Supping elastic band feeding and sewing	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	6	7000	525X365X630	
S5-4-H04/433	厚料 Heavy weight	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S5-4-H04/445	厚毛衣 Thick sweater	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S5-4-53/333	入带缝 Attaching tape	11#	2	4	2	4 6	0.8-4.0	0.7-2.0	5.5	7000	525×365×510	
S5-4-53/333/PS	毛巾机 Towel making machine	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S5-4-54/433/PS	包边机厚 Heavyweight edge wrapping machine	5#	2	4	2.6	2.6 5.2	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S5-4-H54/433	厚入带缝 Heavyweight tape attaching	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510	
	基本缝 3×4Plain seaming	14#	2	5	3	4 7	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S5-5-03/333	基本缝 3×5Plain seaming	14#	2	5	3	4 8	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
	基本缝 5×5Plain seaming	14#	2	5	5	5 10	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S5-5-53/333-35/PS	口袋包边缝 Pocket edge seam	14#	2	5	3	5 8	0.8-4.6	0.7-2.0	6	6500	525×365×510	
S5-5-53/333-50/TA	包兜机 Pocket bag overlock	14#	2	4	5	- -	0.8~4.0	0.7-2.0	6	6500	525×365×510	
S5-5-A04/435	牛仔缝 5×5Denim	18#	2	5	5	5 10	0.8-4.6	0.7-2.0	7	6000	525×365×510	
	牛仔缝 5×6Denim	18#	2	5	5	5 11	0.8-4.6	0.7-2.0	7	6000	525×365×510	
S5-6-03/333	基本缝 Plain seaming	11#	3	6	3×2	4 9	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
	基本缝 Plain seaming	11#	3	6	5×2	4 11	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	
S5-6-A04/435	牛仔缝 Denim seam	18#	3	6	5×3	4 12	0.8-4.2	0.7-2.0	7	6000	525×365×510	
S5-6-HA04/435	牛仔缝厚 Denim seam thickness	18#	3	6	5×3	4 12	0.8-4.2	0.7-2.0	7	6000	525×365×510	
S5-6-53/333-324/PS	包边机 Edge wrapping machine	11#	3	6	3×2	4 9	0.8~4.0	0.7-2.0	5.5	7000	525×365×510	
S5-6-A54/435-534/PS	包边机牛仔 Edge wrapping machine denim	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510	
S5-6-HA54/435-534/PS	包边机牛仔厚 Edge wrapping machine denim think	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510	

KS 横向吸入式空线环剪切装置，KH 下吸入式空线环剪切装置，AT 空线环剪切装置，气动ATD 空线环剪切装置，电动选配 C(前后气吸装置)，整机体积 :525X365X630(mm) 整机重量 :32/40(kg)，加装前后气吸装置后整机体积 :525X365X630(mm) 整机重量 : 32/43(kg)

SP-S5F series

电脑超高速步进包缝机

Intelligent Ultra High Speed Stepper
Overlock Machine



实现多项技术革新

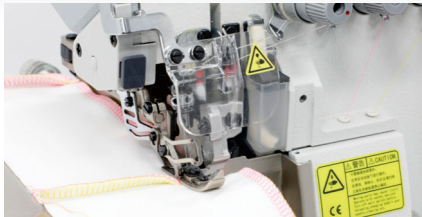
低噪音, 高速, 线迹美观, 油量可控的清洁缝纫。

Achieve multiple technological innovations

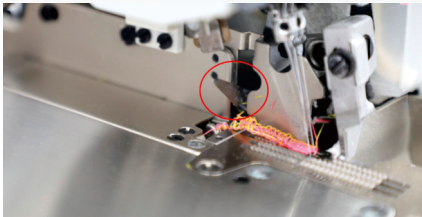
Low noise, high speed, beautiful stitch, clean sewing with controllable oil volume.



不同布料随意切换;
Switching different fabrics randomly



缝纫过程中速度一致, 过骨不减速, 保持平稳缝纫;
Without retarding when passing the seam, keep smoothly sewing



砍刀剪线装置将前工序的线头和缝纫结束后的线头控制在5mm以内, 免去二次剪线头的烦恼;
The thread end of the previous process and the thread end after sewing can be controlled within 5mm, eliminating the trouble of secondary thread end trimming

规格型号: Specifications

机型 Model	用途 Purpose	机针 Needle	针数 Number of stitches	线数 Number of lines	针间距 Needle spacing	针迹宽度 Stitch width	针迹长度 Stitch length	差动比 Differential ratio	压脚高度 Presser foot height	最高转速 Maximum speed	体积 Volume
S5F-3-03/333	基本缝 Plain seaming	11#	1	3	/	4 -	0.8-4.2	0.7-2.0	5	7000	525×365×510
S5F-3-03/333-04	基本缝 Plain seaming	11#	1	3	/	4	0.8-4.2	0.7-2.0	6	7000	525X365X510
S5F-3-32R2/223L-15	密拷 Mock safty stitch	11#	1	3	/	1.5 -	0.8-3.6	0.7-2.0	5.5	7000	525×365×510
S5F-4-03/333	基本缝 Plain seaming	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	5.5	7000	525×365×510
S5F-4-03/333	基本缝 Plain seaming	11#	2	4	2	4 7	0.8-4.2	0.7-2.0	5.5	7000	525×365×510
S5F-4-H04/433	厚料 Heavy weight	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510
S5F-4-H04/445	厚毛衣 Thick sweater	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510
S5F-4-53/333	入带缝 Attaching tape	11#	2	4	2	4 6	0.8-4.0	0.7-2.0	5.5	7000	525×365×510
S5F-4-53/333/PS	毛巾机 Towel making machine	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	6	7000	525×365×510
S5F-4-54/433/PS	包边机厚 Heavyweight edge wrapping machine	16#	2	4	2.6	2.6 5.2	0.8-4.6	0.7-2.0	6	6500	525×365×510
S5F-4-83/333-24/BK	包线头 Wrapping wire head	11#	2	4	2	4 6	0.8-4.2	0.7-2.0	6	7000	525X365X630
S5F-4-H54/433	厚入带缝 Heavyweight tape attaching	14#	2	4	2	4 6	0.8-4.6	0.7-2.0	6	6500	525×365×510
S5F-5-03/333	基本缝 3×4 Plain seaming	14#	2	5	3	4 7	0.8-4.2	0.7-2.0	5.5	7000	525×365×510
S5F-5-03/333	基本缝 3×5 Plain seaming	14#	2	5	3	4 8	0.8-4.2	0.7-2.0	5.5	7000	525×365×510
S5F-5-03/333	基本缝 5×5 Plain seaming	14#	2	5	5	5 10	0.8-4.2	0.7-2.0	5.5	7000	525×365×510
S5F-5-53/333-35/PS	口袋包边缝 Pocket edge seam	14#	2	5	3	5 8	0.8-4.6	0.7-2.0	6	6500	525×365×510
S5F-5-53/333-50/TA	包兜机 Pocket bag overlock	14#	2	4	5	- -	0.8-4.0	0.7-2.0	6	6500	525×365×510
S5F-5-A04/435	牛仔缝 5×5 Denim	18#	2	5	5	5 10	0.8-4.6	0.7-2.0	7	6000	525×365×510
S5F-5-A04/435	牛仔缝 5×6 Denim	18#	2	5	5	5 11	0.8-4.6	0.7-2.0	7	6000	525×365×510
S5F-6-03/333	基本缝 Plain seaming	11#	3	6	3×2	4 9	0.8-4.2	0.7-2.0	5.5	7000	525×365×510
S5F-6-03/333	基本缝 Plain seaming	11#	3	6	5×2	4 11	0.8-4.2	0.7-2.0	5.5	7000	525×365×510
S5F-6-A04/435	牛仔缝 Denim seam	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510
S5F-6-HA04/435	牛仔缝厚 Denim seam thick	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	5	6000	525×365×510
S5F-6-53/333-324/PS	包边机 Edge wrapping machine	11#	3	6	3×2	4 9	0.8-4.0	0.7-2.0	5.5	7000	525×365×510
S5F-6-A54/435-534/PS	包边机牛仔 Edge wrapping machine denim	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510
S5F-6-HA54/435-534/PS	包边机牛仔厚 Edge wrapping machine denim think	18#	3	6	5×3	4 12	0.8-4.6	0.7-2.0	7	6000	525×365×510

S5F 标配砍刀和抬压脚, 整机体积 :525X365X510(mm) 整机重量 :32/40(kg), 选配 C (前后气吸装置), 加装前后气吸装置后整机体积 :525X365X630(mm) 整机重量 :32/43(kg)

SP-S5T series

上下差动送布智能超高速包缝机

Top and Bottom Differential Fedding
Intelligent Ultra High Speed Overlock Machine



实现多项技术革新

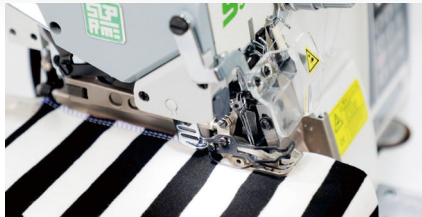
低噪音, 高速, 线迹美观, 油量可控的清洁缝纫。

Achieve multiple technological innovations

Low noise, high speed, beautiful stitch, clean sewing with controllable oil volume.



带防尘式调整上爬齿专利, 避免布屑和粉尘进入机壳内部;
Dustproof adjustable upper creeping gear patented technology could prevent fabric residue and dust from entering enclosure.



新型独立驱动的上爬齿机构, 专门解决厚料, 多层易滑面料, 易错层面料问题;
New independent drive up gear mechanism, specially to solve the thick material, multi-layer easy to slip fabric, easy to split-layer fabric problems;



轻松缝制厚料
Easy to sew thick materials

规格型号: Specifications

机型 Model	用途 Purpose	机针 Needle	针数 Number of stitches	线数 Number of lines	针间距 Needle spacing	针迹宽度 Stitch width	针迹长度 Stitch length	差动比 Differential ratio	压脚高度 Presser foot height	最高转速 Maximum speed	体积 Volume	可搭配辅助装置 Matching accessories
S5T-3-03/333	基本缝 Plain seaming	11#	1	3	/	4	0.8-4.2	0.7-2.0	5	7000	525×365×510	AT,KS
S5T-4-03/333	基本缝 Plain seaming	11#	2	4	2	4	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	AT,KS
S5T-4-H04/433	厚料 Heavy weight	14#	2	4	2	4	0.8-4.6	0.7-2.0	6	6500	525×365×510	AT
S5T-4-H04/445	厚毛衣 Thick sweater	14#	2	4	2	4	0.8-4.6	0.7-2.0	6	6500	525×365×510	AT
S5T-5-03/333	基本缝 3×4 Plain seaming	14#	2	5	3	4	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	AT
S5T-5-03/333	基本缝 3×5 Plain seaming	14#	2	5	3	5	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	AT
S5T-5-03/333	基本缝 5×5 Plain seaming	14#	2	5	5	5	0.8-4.2	0.7-2.0	5.5	7000	525×365×510	AT
S5T-5-53F/333-50/TA	包兜机 Pocket bag overlock	14#	2	4	5	/	0.8-4.2	0.7-2.0	6	6500	525X365X510	AT
S5T-5-H04/433	厚料缝 3×5 Heavy weight	16#	2	5	5	5	0.8-4.6	0.7-2.0	7	6000	525×365×510	AT
S5T-5-H04/433	厚料缝 5×5 Heavy weight	16#	2	5	5	5	0.8-4.6	0.7-2.0	7	6000	525×365×510	AT
S5T-5-A04/435	牛仔缝 5×5 Denim	18#	2	5	5	5	0.8-4.6	0.7-2.0	7	6000	525×365×510	AT
S5T-5-A04/435	牛仔缝 5×6 Denim	18#	2	5	5	5	0.8-4.6	0.7-2.0	7	6000	525×365×510	AT

KS 横向吸入式空线环剪切装置, AT 空线环剪切装置气动, 气动放标配前后气吸装置, 整机体积 :525X365X630(mm) 整机重量 :32/43(kg)

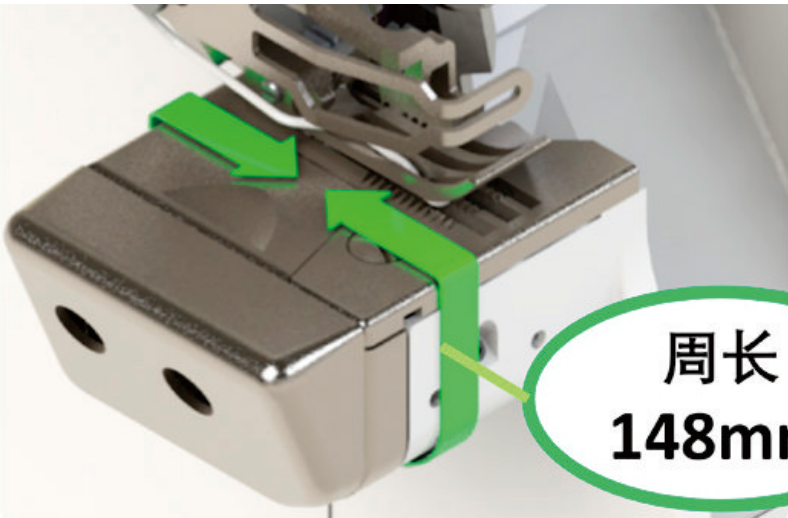
SP-P5 series

小嘴电脑包缝机
Small Mouth High Speed Computerized
Overlock Machine



SP-P5T series

上下差动小嘴电脑包缝机
Top and Bottom Differential Small Mouth
Computer Overlock Machine



周长
148mm



简易式撑开轮装置 RF1
Simple spreader wheel device RF1



气动式撑开轮装置 RFP
Pneumatic spreader wheel device RFP

小嘴的周长仅有 148mm，不仅能缝纫 T 恤的袖口，就连童装的袖口等圆形小物的缝纫也能轻松完成。
The circumference of the small mouth is only 148mm, which can not only sew the cuff of a T-shirt, but also sew small round objects such as the cuff of children's clothing.

规格型号：Specifications

机型 Model	用途 Purpose	机针 Needle	针数 Number of stitches	线数 Number of lines	针间距 Needle spacing	针迹宽度 Stitch width	针迹长度 Stitch length	差动比 Differential ratio	压脚高度 Presser foot height	最高转速 Maximum speed	体积 Volume	可搭配辅助装置 Matching accessories
P5-3-03/333	基本缝 Plain seaming	11#	1	3	/	4 -	0.8-3.8	0.8-1.8	5.5	7000	555×375×555	KS,RF1,RFP
P5-3-H04/333	基本缝 Plain seaming	11#	1	3	/	4 -	0.8-3.8	0.8-1.8	7	6500	555×375×555	KS,RF1,RFP
P5-4-03/333	基本缝 Plain seaming	11#	2	4	2	4 6	0.8-3.8	0.8-1.8	5.5	7000	555×375×555	KS,RF1,RFP
P5-4-H04/333	厚料 Heavy weight	11#	2	4	2	4 6	0.8-3.8	0.8-1.8	7	6500	555×375×555	KS,RF1,RFP
P5T-3-03/333	基本缝 Plain seaming	11#	1	3	/	4 -	0.8-3.8	0.8-1.8	5.5	6000	555×375×555	KS,RF1,RFP
P5T-3-H04/333	基本缝 Plain seaming	11#	1	3	/	4 -	0.8-3.8	0.8-1.8	7	6000	555×375×555	KS,RF1,RFP
P5T-4-03/333	基本缝 Plain seaming	11#	2	4	2	4 6	0.8-3.8	0.8-1.8	5.5	6000	555×375×555	KS,RF1,RFP
P5T-4-H04/433	厚料 Heavy weight	11#	2	4	2	4 6	0.8-3.8	0.8-1.8	7	6000	555×375×555	KS,RF1,RFP

KS: 横向吸入式空线环剪装置 RF1: 简易式撑开轮装置 RFP: 气动式撑开轮装置 KS: 标配前后气吸装置 整机体积: 555 375 675(mm)

绷缝机系列
Coverstitch Machine

机种型号说明：Description of machine model

SP799 — D 01 × 3 56 M / UTFU

机型系列 Model series
高速环形筒式绷缝机 High speed circular coverstitch machine

机型系列 Model series
直驱绷缝机 Direct drive coverstitch machine

针数 Number of stitches
2 2stitches
3 3stitches
4 4stitches
5 5stitches

针距 Needle distance		
NO.	mm	inch
32	3.2	1/8
40	4.0	5/32
48	4.8	3/16
56	5.6	7/32
64	6.4	1/4

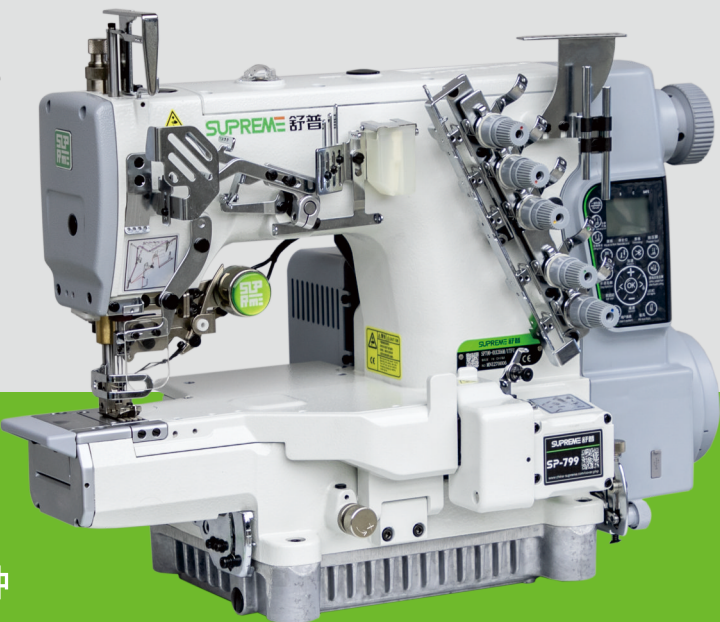
用途 Purpose
01 基本缝 Plain seaming
03F 盖缝(立骨) Topstitching(raised center seam)
03G 盖缝(倒骨) Topstitching(flat-felled seam)
05B 缝花边松紧带用 Sewing lace elastic band
33A 松紧带缝(右切刀) Sewing elastic band(right knife)
35B 下摆缝用(左切刀) Sewing clothes hem(left knife)
92 四针六线搭接缝 Four needle six thread lapped seam

车缝布料 Sewn fabric
L 薄料 Lightweight
M 中厚料 Medium-weight
H 厚料 Heavy weight

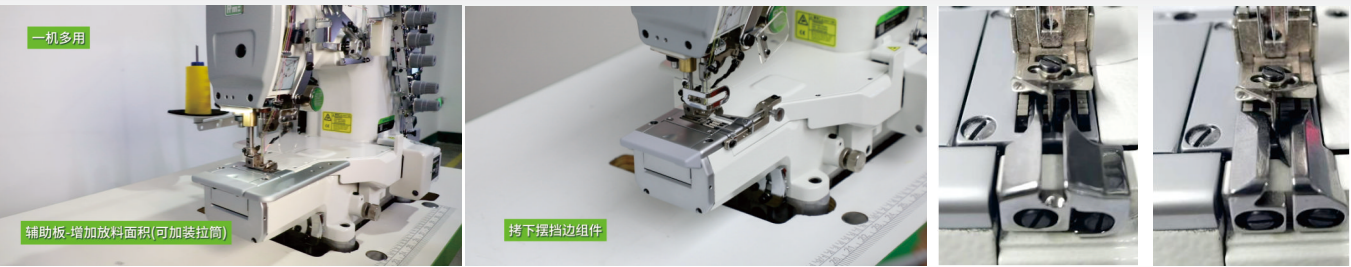
多功能辅助装置 Multi function auxiliary device
UTC 气动自动上下剪线和抬压脚装置 Pneumatic automatic upper and lower wire cutting and lifting foot device
UTA 气动自动下剪线和抬压脚加气动吹气装置 Pneumatic automatic wire cutting and lifting foot blowing device
UTFA 步进抬压脚和下剪线加针线吹风装置 Stepper lifter presser foot and lower stitching trimmer and thread blower
UTFU 步进抬压脚和剪线加电动拨线装置 Stepper lifter presser foot and wire cutting with electric wire pulling device
UTFD 步进抬压脚和剪线加电动上剪线装置 Stepper lifter presser foot and wire cutting with electric wire cutting device
P 后拉拖轮(齿状滚轮) Rear puller (toothed roller)
RP 后拉拖轮(平状滚轮) Rear puller (flat roller)
FTL 左切刀修布装置 Left knife cloth repairing device
FTR 右切刀修布装置 Right knife cloth repairing device
MS 密缝装置 Close stitch
MMD 集成式电子送带装置 Integrated electronic conveyor belt device
RFR 右刀撑开轮装置 Right knife Spreader Wheel Unit

SP 799series

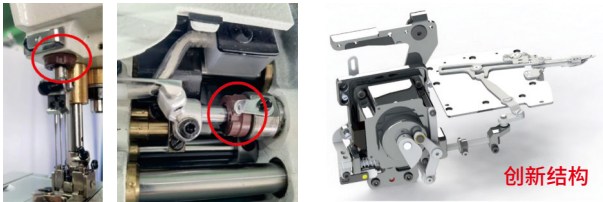
高速环形筒式绷缝机
High Speed Circular Coverstitch Machine



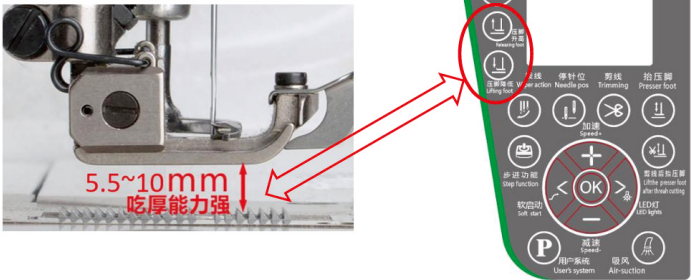
最高缝纫速度:5500转/分钟



- 性能优势:**
- **适应多种配件**
精心设计, 更换组件, 可实现下摆、滚边、倒骨缝制, 标配长定规, 适应性更广。
 - **不漏油**
针杆、下钩针杆采用顶级特殊结构装置, 有效防漏、渗油, 可高品质、清洁缝纫。
 - **厚薄通吃**
针杆行程可调, 抬压脚高度最高可达10mm, 从厚摇粒绒到薄弹性面料均能缝制。
 - **全新外置步进专利结构**
可同时实现剪线、抬压脚、松线以及后拖轮一拖四控制。
 - **面板按键一键实现压脚高度数字化调节**
切线刀行程参数化可调, 抬压脚高度通过操作面板可实现一键调节, 轻松、方便。

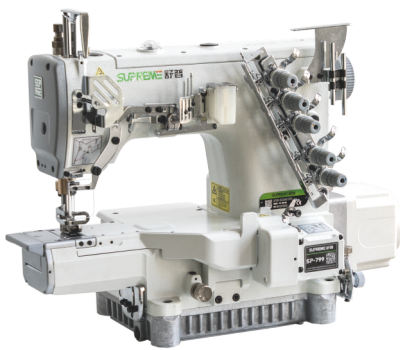


- Advantages**
- **Wide Accessory Compatibility:**
Carefully designed and equipped with replaceable components, it can achieve hemming, edge roling, and reverse stitching. it comes standard with position limit flange and has a wider adaptability.
 - **Leak-Proof Construction:**
The needle bar and lower crochet hook bar are equipped with top-level special structural devices, which effectively prevent oil leakage, and can be used for high-quality and clean sewing.
 - **Universal Material Handling:**
The needle rod stroke is adjustable, and the height of the presser foot can reach up to 10mm. It can sew from thick fleece to thin elastic fabrics.
 - **New Patented External Stepper Structure:**
It can simultaneously achieve wire cutting, foot lifting ,wire loosening, and one to four control of the rear towing wheel.
 - **One-Touch Digital Height Adjustment:**
The trimmer knife stroke is parameterized and adjustable,and the height of the lifting foot can be adjusted with one click through the operation panel, making it easy and convenient.

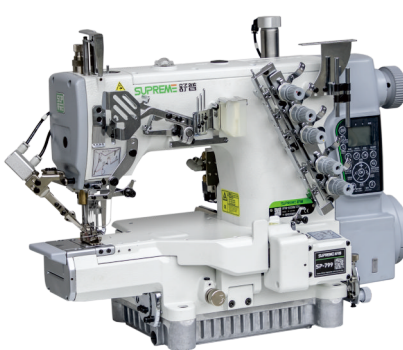


I 多功能辅助装置

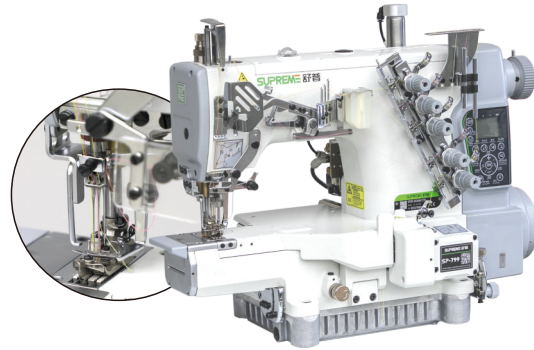
Digital adjustment



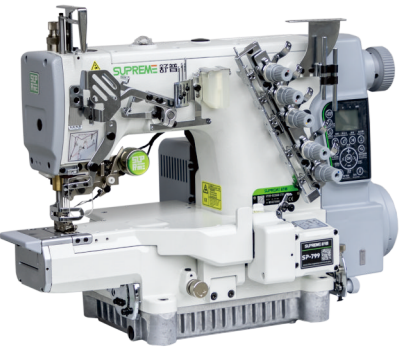
直驱绷缝机
Direct drive coverstitch machine



UTC
气动自动上下剪线和抬压脚装置
Pneumatic automatic upper and lower wire cutting and lifting foot device



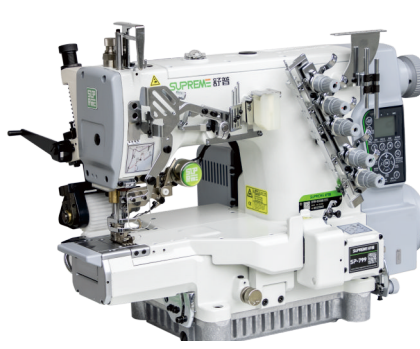
UTA
气动自动下剪线和抬压脚
加气动吹气装置
Pneumatic automatic wire cutting and lifting foot blowing device



UTFU
步进抬压脚和剪线
加电动拨线装置
Stepper lifter presser foot and wire cutting with electric wire pulling device



UTFD
步进抬压脚和剪线
加电动上剪线装置
Stepper lifter presser foot and wire cutting with electric wire cutting device



P PR
P 后拉拖轮(齿状滚轮)
Rear puller (toothed roller)
PR 后拉拖轮(平状滚轮)
Rear puller (flat roller)

自动剪线配置: Automatic Thread Trimming Configuration

代号 Code Name	功能 Functions						驱动 Driver	
	抬压脚 Presser foot lift	上剪 Upper thread trimmer	下剪 Lower cutter	上拨线 Upper thread wiper	上吹风 Upper thread blower	上网线 Upper internet cable	气动 Pneumatic	电动(步进) Electric (Stepper motor)
UTC	√	√	√		★	√	√	
UTA	√		√		√	●	√	
UTFA	√		√		√	●		√
UTFU	√		√	√		●		√
UTFD	√	√	√			√		√

- ★ 配件盒内有上吹风装置, 客户若不需要上网线时可自行将上剪线改为上吹风
The accessory box contains an upper blower device. If the customer does not require the upper internet cable, they can independently replace the upper thread trimmer with the upper blower.
- 配件盒内有上网线装置, 客户可自行改装
The accessory kit contains an upper internet cable assembly, which can be retrofitted by the customer.

规格 Specification

机型 Model	用途 Purpose	机针 Needle	针数 Number	线数 Number	针间距 Needle	针迹长度 Stitch length	差动比 Differential	压脚高度 Presser foot	最高转速 Maximum	体积 Volume	可搭配辅助装置 Matching accessories
SP799-01X356M	基本缝 Plain seaming	11#	3	5	5.6	1.4-4.2	0.9-1.4	5.5-10	5500	675X440X650	UTFU,UTFD,UTC,UTA,P,PR
SP799-01X364M	基本缝 Plain seaming	11#	3	5	6.4	1.4-4.2	0.9-1.4	5.5-10	5500	675X440X650	UTFU,UTFD,UTC,UTA,P,PR
SP799-03FX356M	盖缝(立骨) Topstitching(raised center seam)	11#	3	5	5.6	1.4-4.2	0.9-1.4	5.5-10	5500	675X440X650	UTFU,UTFD,UTC,UTA,P,PR
SP799-03FX364M	盖缝(立骨) Topstitching(raised center seam)	11#	3	5	6.4	1.4-4.2	0.9-1.4	5.5-10	5500	675X440X650	UTFU,UTFD,UTC,UTA,P,PR
SP799-03GX356M	盖缝(倒骨) Topstitching(flat-felled seam)	11#	3	5	5.6	1.4-4.2	0.9-1.4	5.5-10	5500	675X440X650	UTFU,UTFD,UTC,UTA,P,PR
SP799-03GX364M	盖缝(倒骨) Topstitching(flat-felled seam)	11#	3	5	6.4	1.4-4.2	0.9-1.4	5.5-10	5500	675X440X650	UTFU,UTFD,UTC,UTA,P,PR

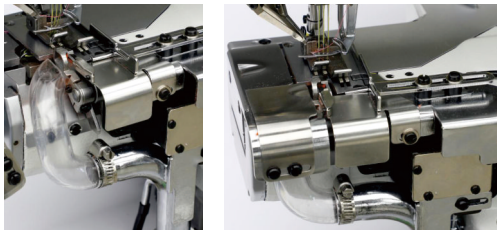
SP 799-FTL
左切刀筒式绷缝机
Left-Cut Coverstitch Machine



全新设计的FTL左切刀, 修齐布边后再进行下摆车缝, 容易操作、稳定性好。
Newly designed FTL left trimmer neatly edges fabric before hem stitching, featuring easy operation and excellent stability.

适用范围:
适用于各种T恤、汗衫的下摆工作。

- 性能优势:
- 可调式的切布刀高低行程, 满足不同布料和工艺需求。透明的吸布屑管设计, 可轻易观察管内布屑排放情况。
 - 一体式的吸布屑管对接设计, 防止布屑在管内堵塞。
 - 切布刀口的吹平装置设计, 有效防止弹性及易卷布料经切布刀修剪后的卷边。



Application
Applicable to the hems of T-shirt and sweatshirt.

- Advantages
- Adjustable fabric trimmer stroke height to accommodate different fabric types and processing needs.
 - Transparent lint collection tube design,allows easy visual monitoring of fiber discharge.
 - Integrated lint tube connection design,prevents clogging inside the tube. Fabric edge blowing device at the trimmer mouth,effectively prevents curling of elastic and roll-prone fabrics after trimming.

规格 Specification

型号 Model	SP799-35BX356M/FTL	SP799-35BX364M/FTL
用途 Application	下摆缝 (左切刀) Sewing clothes hem(left knife)	
机针 Needle	11#	
针数 Needle Count	3	
线数 Thread Count	5	
针间距 Needle Spacing	5.6	6.4
针迹长度 Stitch Length	1.4~4.2	
差动比 Differential Ratio	0.9~1.4	
压脚高度 Presser Foot Height	5.5~10	
最高转速 Maximum Speed	5500	
体积 Volume	675x440x650	675x440x650
可搭配辅助装置 Compatible Auxiliary Device	UTFU,UTFD,UTFA,UTC,UTA,P,PR	

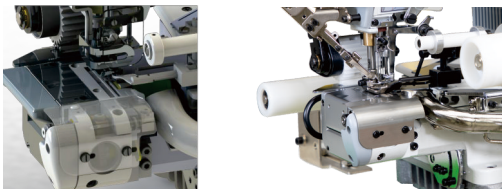
可加装自动剪线各种配置: Optional automatic thread trimming configurations
FTL/UTFD:左刀步进款上下自动剪线
FTL/UTFU:左刀步进款自动剪线(上拔线功能)
FTL/UTFA:左刀步进款自动剪线(针线吹风功能)
FTL/UTC:左刀气动款上下自动剪线
FTL/UTA:左刀气动款自动剪线(针线吹风功能)

SP 799-FTR
右切刀筒式绷缝机
Right-Cut Coverstitch Machine



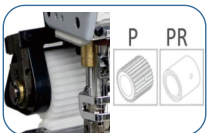
适用范围:
适用于工作男女内裤腰头的橡筋缝合工序

- 性能优势:
- 可调式的切布刀高低行程, 满足不同布料和工艺需求;
 - 内缩式切布刀安装座使缝制物更靠近机针, 车缝时更加顺畅顺手;



Application
Suitable for the elastic band stitching process of men's and women's underwear waistband.

- Advantages
- Adjustable fabric trimmer stroke height to accommodate different fabric types and processing needs.
 - The retractable fabric trimmer mounting base brings the sewing material closer to the needle, ensuring smoother and more effortless stitching operation.



后拖轮



撑开装置RFR



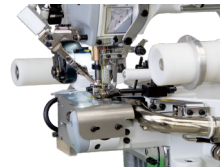
FTR/UTFD/P/RFR
右刀步进款上下自动剪线



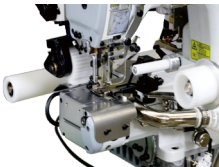
FTR/UTFU/P/RFR
右刀步进款下剪线加上拔线



FTR/UTFA/P/RFR
右刀步进款下剪线加针线吹风



FTR/UTC/P/RFR
右刀气动款上下自动剪线



FTR/UTA/P/RFR
右刀气动款下剪线加针线吹风

规格 Specification

型号 Model	SP799-33AX356M/FTR	SP799-33AX364M/FTR	针迹长度 Stitch Length	1.4~4.2
用途 Application	内裤上松紧带缝 (右切刀) Underwear elastic waistband attaching		差动比 Differential Ratio	0.9~1.4
机针 Needle	9#~12#		压脚高度 Presser Foot Height	5.5~10
针数 Needle Count	3		最高转速 Maximum Speed	5500
线数 Thread Count	5		体积 Volume	675x440x650
针间距 Needle Spacing	5.6	6.4	可搭配辅助装置 Compatible Auxiliary Devices Voltage	UTFU,UTFD,UTFA,UTC,UTA,P,PR,PFR

右切刀标配后拖轮和松紧带撑开装置, 可加装自动剪线各种配置
Standard right cutting knife comes with rear puller and elastic band spreading device. Optional automatic thread trimming configurations include
FTR/UTFD/P/RFR右刀步进款上下自动剪线(上拔线功能)后拖轮含撑开装置, FTR/UTFU/P/RFR右刀步进款自动剪线(上拔线功能)后拖轮含撑开装置, FTR/UTFA/P/RFR右刀步进款自动剪线(针线吹风功能)后拖轮含撑开装置, FTR/UTC/P/RFR右刀气动款上下自动剪线(针线吹风功能)后拖轮含撑开装置, FTR/UTA/P/RFR右刀气动款自动剪线(针线吹风功能)后拖轮含撑开装置

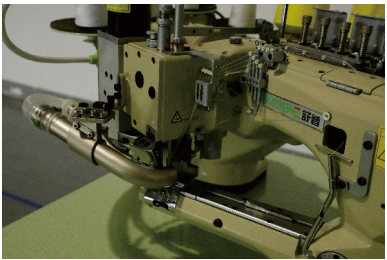
SP-S600-26MS-ZLD-UTO

曲臂型四针六线拼缝机
Curved Are 4-Needle 6-Thread Lapped Seam Machine



适用范围:
适用于内衣、运动服、T恤的拼接处, 缝合弹性面料。

- 性能优势:**
- **一体式机壳:**新颖美观, 速度更快, 振动更小, 筒型机座设计为车缝提供超大操作空间, 标配高强度纳米针杆, 更加耐用。
 - **专利防漏油装置:**确保用户使用无忧。
 - **直驱一体式正弦波电机:**启动灵敏, 动力强劲, 最高转速4200转/分, 直驱抬脚装置, 方便快捷。显著提升缝制效率与品质。
 - **弹片式的压脚机构:**能轻松应对内衣薄料到摇粒绒厚料等面料以及高弹性面料。
 - **双差动送料:**适应更多特殊面料。获得高弹性、平整度高强度的拼缝效果, 线迹美观、牢固。
 - **采用新型改进式剪线机构:**安全不打手, 可切线、切带, 提升织物质量和操作效果。
 - **小筒型设计:**周长150mm, 可车缝直径70mm, 车缝小口径织物质量更加便利。
 - **全系标配新型陶瓷过线机构:**穿线简单, 防止绕线。车缝过线更顺畅, 有效延长机器使用寿命。
 - **可选配新型气动吸尘装置:**外型新颖、美观, 吸布能力优越, 可在缝制过程中及时的清除线头、布屑, 保持清洁的缝制环境。



规格 Specification

型号 Model	S600-26MS-ZLD-UTO	净重/毛重Net Weight / Gross Weight	59KG/64KG
最高缝纫速度 Highest sewing speed	4200rpm	额定功率 Rated Power	550W
设备尺寸 Dimension	645x520x5050mm	电源 Voltage	220V/50HZ

Application
Designed for seaming elastic fabrics on underwear, sportswear, and T-shirt.

- Advantages**
- **Integrated Cabinet:** combines innovative aesthetics with functional excellence, delivering higher operational speeds and reduced vibration. Its cylindrical bed design provides an exceptionally large workspace for sewing operations. Equipped as standard with a high-strength nano needle bar for superior durability.
 - **Patented Anti-Leakage System:** Ensures worry-free user experience by effectively preventing oil leakage.
 - **Direct-Drive Sinusoidal Motor:** Features instant response and powerful performance with maximum speed of 4,200 RPM. The direct-drive presser foot lifting mechanism enables quick and convenient operation, significantly enhancing both sewing efficiency and output quality.
 - **Leaf-Spring Presser Foot Mechanism:** Effortlessly handles diverse materials ranging from delicate lingerie fabrics to thick polar fleece and highly elastic materials.
 - **Dual Differential Feeding System:** Adapts to various specialized fabrics, producing seams with excellent elasticity, flatness, and strength. Ensures neat and secure stitching.
 - **Upgraded Thread Trimming Mechanism:** Enhanced safety design prevents accidental contact injuries. Capable of cutting both threads and tapes, improving both fabric finishing quality and operational efficiency.
 - **Compact Cylinder Design:** 150mm circumference bed allows sewing on 70mm diameter tubular pieces, facilitating high-quality stitching on small-opening knitted fabrics.
 - **Standard Ceramic Thread Guide System:** Simplifies threading process and prevents thread entanglement. Ensures smooth thread feeding during operation and extends machine service life.
 - **Optional Pneumatic Dust Suction System:** Features modern aesthetics and superior suction performance. Efficiently removes thread ends and fabric debris during sewing, maintaining a clean working environment.